

Delin R1.00 2'



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D3183-9

Job Sheet 197881



Part No: D3183-9

Job Qty: *50 pcs*

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 7/30/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP A 06.05.03 New issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	50 pcs	7/30/19	7/30/19	0.05	2.63	Hardinge - 1		<i>19/09/18</i>
120	QC 8	50 pcs	7/30/19	7/30/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		<i>mark 19/09/18</i>
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	50 pcs	7/30/19	7/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

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DAS
14
9-89



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Container No: S213793



Part: D3183-9

Job No: 197881

Serial No/Batch: S213793

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/18/9

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC 51020
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	50 pcs	7/30/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	SEP 24 2019
				QC 21 - SA - 53	DAS 70 9-89
Part Op 100 - (Hardinge) Turn D3183-9 Cap as per Folio FA388					
Descriptions: 120 - (QC8- Inspect parts - second check)					
130 - (Identify as per dwg & Stock Location:_____)					
140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDELNR1.000	Delrin Round Bar 1" Color: Black	1.6650 ft (.0333 ea)	100-Hardinge - 1	3208751	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	MDELNR1.000	2	5	0	

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.830inches ± 0.005	0.835 0.825	.830	
2	Cap	0.720inches ± 0.002	0.722 0.718	.718	
3	Cap	0.747inches ± 0.001	0.748 0.746	.747	
4	Cap	0.010inches ± 0.010	0.020 0.000	.010	
5	Cap	0.0311inches ± 0.0100	0.0411 0.0211	.031	
6	Cap	0.199inches ± 0.001	0.200 0.198	.198	
7	Cap	0.276inches ± 0.010	0.286 0.266	.274	
8	Cap	0.039inches ± 0.010	0.049 0.029	.038	

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NCR No. _____		Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐													
Date :		Sequence #:		QTY Affected :		MRB (QS1042)													
Description Work Order Deviation				Disposition															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY															
				Pressure/Forced ☐				Contamination ☐				Power Loss/Surge ☐				Positioned Wrong ☐			
				Bending ☐				Misaligned/off center ☐				Folio/Program ☐				Outside Tolerance ☐			
				Crushing ☐				BOM/Route ☐				Grain Direction ☐				Drawing ☐			
Cracks ☐				Broken/Damage/Defect ☐				Weld ☐				Finish ☐							
Crimp/Kink/Ripple/Wave/Twist ☐				Incomplete/Unclear Instructions ☐				Wrong Stock Pulled ☐				Part Lost/Missing ☐							
Marks/Chatter ☐				Drill Holes ☐				Out of Sequence ☐				Misread ☐							
Mislabeled ☐				Fit/Function ☐				Off-set/Set-up ☐											
Other/Details:																			
Completed By				Lead hand / Supervisor								QC / QA Coordinator							